

Appl. No.: 09/601,846
Amdt. dated February 9, 2004
Reply to Office Action of October 22, 2003

AMENDMENTS TO THE CLAIMS

Claims 23-37 and 39-44 are pending in this application. Claim 38 was canceled in the Amendment and Submission of Formal Drawings filed February 12, 2003. Claims 23, 29 and 34 are to be amended as shown in the following listing of the claims.

1-22 (canceled)

23. (currently amended) A door internal element (3) for motor vehicle doors (1), to be arranged between a door outer side and an inner lining (7), wherein the door internal element (3) is a support element having two solid boundary layers (52) and a foamed, porous central layer (54) ~~formed lying between the two solid boundary layers as lamina of a single laminated body, wherein said solid boundary layers (52) and said foamed, porous central layer (54) are zones of one single body,~~ and wherein the door internal element further comprises a sealing body (12) disposed at an edge of the door internal element.

24. (previously presented) The door internal element according to claim 23, further comprising cable holders (17) moulded onto the door internal element (3).

31. (previously presented) The door internal element according to claim 23, wherein the door internal element (3) has bridges (45) which are moulded by injection-moulding thereby exposing an underside (46) of the bridges.

32. (previously presented) The door internal element according to claim 23, further comprising a partial wall offset (49) in the door internal element (3) for receiving a strip insert (51).

33. (previously presented) The door internal element according to claim 23, wherein the sealing body (12) is formed as a bead, and said bead is applied to a wide face (55) of the door internal element (3).

34. (currently amended) The door internal element according to claim 23, wherein the sealing body (12) is located in a groove, said groove being integrally formed in the internal door element (57).

35. (previously presented) The door internal element according to claim 34, wherein the groove (57) is formed by a wall offset so as to mould a foam injection-formed bead (58) on a rear side of the internal door element.

36. (previously presented) The door internal element according to claim 23, wherein density of the door internal element (3) varies over a cross section between 0.7 and 1.4 g/cm³ in an unfoamed boundary layer (52) and is between 0.1 and 0.6 g/cm³ in the foamed central layer (54).

37. (previously presented) The door internal element according to claim 23, wherein the foam injection-formed material contains a proportion of high melting strengths polymer.

38. (canceled)

39. (previously presented) The door internal element according to claim 23, further comprising anchoring apertures (60) provided on an end face, said anchoring apertures have a solid hole lining (61) lying in a direction of the apertures.

40. (previously presented) The door internal element according to claim 23, further comprising an anchoring aperture (60) surrounded by an integrally foamed tab section (62) which projects on an end face.

41. (previously presented) The door internal element according to claim 23, further comprising inserts such as bushes and threaded inserts, said inserts